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(1) $\boxed{7} + 2 = 9$

(2) $\boxed{6} + 7 = 13$

(3) $7 + \boxed{1} = 8$

(4) $5 + 3 = \boxed{8}$

(5) $\boxed{3} + 7 = 10$

(6) $2 + \boxed{5} = 7$

(7) $4 + 6 = \boxed{10}$

(8) $8 + \boxed{9} = 17$

(9) $\boxed{5} + 5 = 10$

(10) $\boxed{2} + 7 = 9$

(11) $2 + \boxed{9} = 11$

(12) $1 + 2 = \boxed{3}$

(13) $7 + 4 = \boxed{11}$

(14) $2 + 7 = \boxed{9}$

(15) $\boxed{1} + 8 = 9$

(16) $\boxed{2} + 3 = 5$

(17) $6 + \boxed{9} = 15$

(18) $7 + \boxed{3} = 10$

(19) $2 + \boxed{3} = 5$

(20) $\boxed{1} + 3 = 4$