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(1) $3 + 1 = \boxed{4}$

(2) $9 + 3 = \boxed{12}$

(3) $5 + 8 = \boxed{13}$

(4) $5 + \boxed{1} = 6$

(5) $\boxed{7} + 1 = 8$

(6) $9 + \boxed{1} = 10$

(7) $6 + 3 = \boxed{9}$

(8) $5 + 4 = \boxed{9}$

(9) $7 + 3 = \boxed{10}$

(10) $4 + 5 = \boxed{9}$

(11) $\boxed{4} + 2 = 6$

(12) $\boxed{1} + 2 = 3$

(13) $\boxed{1} + 4 = 5$

(14) $2 + \boxed{3} = 5$

(15) $9 + \boxed{7} = 16$

(16) $1 + 4 = \boxed{5}$

(17) $5 + 6 = \boxed{11}$

(18) $2 + \boxed{6} = 8$

(19) $\boxed{1} + 8 = 9$

(20) $\boxed{7} + 3 = 10$