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(1) $5 + \boxed{1} = 6$

(2) $5 + 5 = \boxed{10}$

(3) $2 + 1 = \boxed{3}$

(4) $7 + 2 = \boxed{9}$

(5) $\boxed{2} + 7 = 9$

(6) $9 + \boxed{1} = 10$

(7) $\boxed{9} + 1 = 10$

(8) $4 + \boxed{5} = 9$

(9) $\boxed{9} + 6 = 15$

(10) $\boxed{5} + 6 = 11$

(11) $\boxed{4} + 9 = 13$

(12) $\boxed{2} + 2 = 4$

(13) $4 + 3 = \boxed{7}$

(14) $\boxed{8} + 4 = 12$

(15) $3 + 7 = \boxed{10}$

(16) $\boxed{1} + 3 = 4$

(17) $4 + 4 = \boxed{8}$

(18) $9 + 9 = \boxed{18}$

(19) $6 + \boxed{7} = 13$

(20) $\boxed{7} + 5 = 12$