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(1) $\boxed{7} + 8 = 15$

(2) $3 + \boxed{8} = 11$

(3) $8 + 9 = \boxed{17}$

(4) $4 + 4 = \boxed{8}$

(5) $1 + 5 = \boxed{6}$

(6) $5 + \boxed{9} = 14$

(7) $1 + \boxed{3} = 4$

(8) $2 + \boxed{8} = 10$

(9) $7 + \boxed{6} = 13$

(10) $3 + 4 = \boxed{7}$

(11) $8 + \boxed{4} = 12$

(12) $2 + 7 = \boxed{9}$

(13) $\boxed{7} + 3 = 10$

(14) $\boxed{4} + 8 = 12$

(15) $5 + \boxed{5} = 10$

(16) $2 + 3 = \boxed{5}$

(17) $\boxed{1} + 5 = 6$

(18) $7 + \boxed{7} = 14$

(19) $9 + 8 = \boxed{17}$

(20) $5 + 7 = \boxed{12}$