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(1) $\boxed{3} + 6 = 9$

(2) $\boxed{4} + 3 = 7$

(3) $6 + 1 = \boxed{7}$

(4) $8 + 8 = \boxed{16}$

(5) $7 + 3 = \boxed{10}$

(6) $8 + \boxed{4} = 12$

(7) $\boxed{8} + 5 = 13$

(8) $8 + 7 = \boxed{15}$

(9) $5 + \boxed{6} = 11$

(10) $7 + 5 = \boxed{12}$

(11) $6 + 6 = \boxed{12}$

(12) $7 + \boxed{7} = 14$

(13) $2 + 3 = \boxed{5}$

(14) $8 + 5 = \boxed{13}$

(15) $4 + 7 = \boxed{11}$

(16) $9 + 7 = \boxed{16}$

(17) $6 + \boxed{6} = 12$

(18) $\boxed{5} + 7 = 12$

(19) $7 + 9 = \boxed{16}$

(20) $\boxed{9} + 8 = 17$