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(1) $7 + \boxed{6} = 13$

(2) $\boxed{2} + 2 = 4$

(3) $4 + \boxed{5} = 9$

(4) $9 + 8 = \boxed{17}$

(5) $\boxed{4} + 5 = 9$

(6) $\boxed{4} + 1 = 5$

(7) $\boxed{2} + 6 = 8$

(8) $3 + 1 = \boxed{4}$

(9) $5 + \boxed{3} = 8$

(10) $8 + 4 = \boxed{12}$

(11) $2 + \boxed{8} = 10$

(12) $\boxed{4} + 3 = 7$

(13) $\boxed{3} + 8 = 11$

(14) $\boxed{7} + 6 = 13$

(15) $6 + \boxed{4} = 10$

(16) $9 + \boxed{2} = 11$

(17) $6 + \boxed{9} = 15$

(18) $8 + \boxed{7} = 15$

(19) $8 + \boxed{2} = 10$

(20) $4 + 4 = \boxed{8}$